

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78082

December-28-11 3:28:19 PM

78082

Page 2

Item ID: D3844-041KGY

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Overhead Panel w/ Duct, LH

Start Date: 28/12/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00

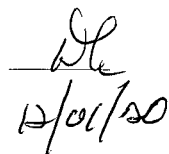
120

QC

Memo

0.00

Quality Control



130

QC5- Inspect part completeness to step on W/O

0.00

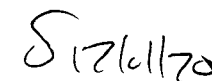
130

QC

Memo

0.00

Quality Control



140

Identify as per dwg & Stock Location: _____

0.00

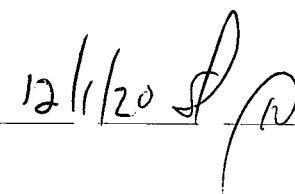
140

Packaging

Memo

0.00

Packaging



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NOTE: Date & initial all entries

Work Order ID 78082

December-28-11 3:28:19 PM

78082

Page 3

Item ID: D3844-041KGY

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Overhead Panel w/ Duct, LH

Stop ***NS2***

Start Date: 28/12/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

12/1/23 *[Signature]*
ME
12-01-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

December-28-11 3:28:23 PM

Page 1

Work Order ID: 78082

78082

Parent Item: D3844-041KGY

D3844-041KGY

Parent Item Name: Overhead Panel w/ Duct, LH

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A New Issue 10/04/21 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3844-1KGY *D3844-1KGY* Overhead Panel, LH		Manufactured	No	B 78085		100	Each	0.0000	1	1			DL 12/01/20
D3844-3KGY *D3844-3KGY* Duct, Overhead Panel, LH		Manufactured	No	B 78086		100	Each	0.0000	1	1			DL 12/01/20
EZ250150 *F7250150* Adhesive, 3M Scotch Weld		Purchased	No	M 170337		100	Each	0.0000	1	1			DL 12/01/2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

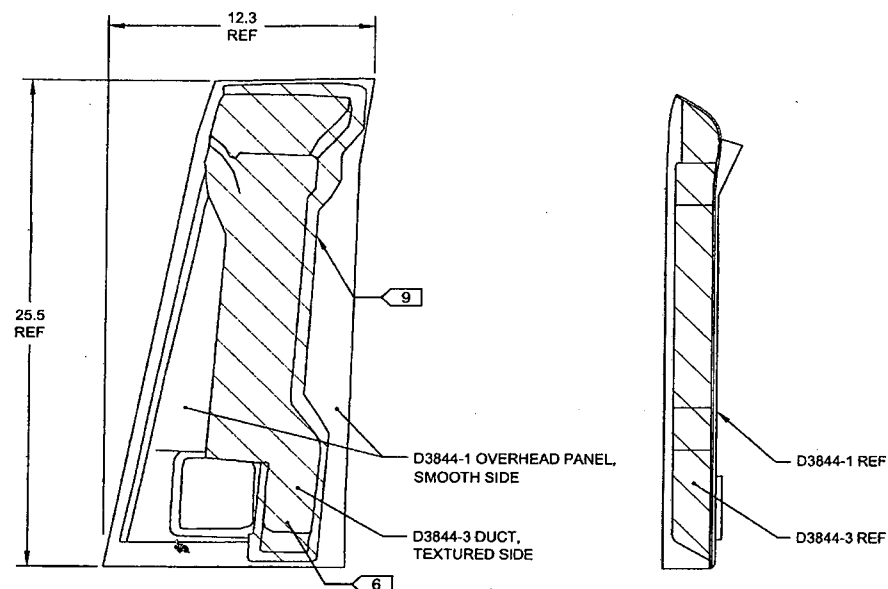
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041 KIV	QTY -041 KGY	PART NUMBER	DESCRIPTION
	X		D3844-041KIV	OVERHEAD PANEL WITH DUCT, LH (IVORY)
		X	D3844-041KGY	OVERHEAD PANEL WITH DUCT, LH (STEEL GRAY)
1	1		D3844-1KIV	OVERHEAD PANEL, LH (IVORY)
2		1	D3844-1KGY	OVERHEAD PANEL, LH (STEEL GRAY)
3	1		D3844-3KIV	DUCT, OVERHEAD PANEL, LH (IVORY)
4		1	D3844-3KGY	DUCT, OVERHEAD PANEL, LH (STEEL GRAY)
10	A/R	A/R	EZ250150	ADHESIVE, 3M SCOTCH WELD



SHOW COPY
RETURNED
PARTS
UNCONFORMING COPY
SUBJECT TO A RECENT
WEIGHT NOTICE
WORK ORDER
NO. 78082 M.L.J.

11/12/28

D3844-041 OVERHEAD PANEL WITH DUCT, LH

RELEASED
2010-01-06
MP

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3844-041KIV OR D3844-041KGY USING VIBRATING STYLUS
- 7) WEIGHT: 1.7 lbs
- 8) TRIM PARTS AS REQUIRED TO ALLOW PROPER MATING
- 9) SEAL MATING EDGES WITH EZ250150 ADHESIVE ALONG MATING PERIMETER WITH MINIMUM THICKNESS OF 0.020"

B	ADD -3/-4/-041/-042	PH	09.12.15
A	NEW ISSUE	PH	09.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.12.15		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3844	REV. B SHEET 1 OF 6
TITLE OVERHEAD PANEL (206 L3/L4)	SCALE NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

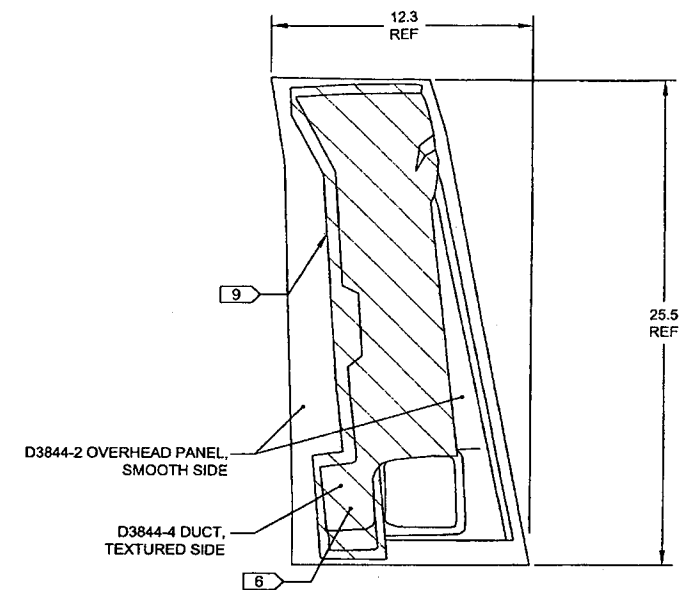
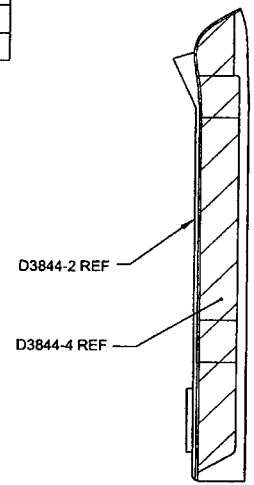
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78082

ITEM	QTY -042 KIV	QTY -042 KGY	PART NUMBER	DESCRIPTION
	X		D3844-042KIV	OVERHEAD PANEL WITH DUCT, RH (IVORY)
		X	D3844-042KGY	OVERHEAD PANEL WITH DUCT, RH (STEEL GRAY)
1	1		D3844-2KIV	OVERHEAD PANEL, RH (IVORY)
2		1	D3844-2KGY	OVERHEAD PANEL, RH (STEEL GRAY)
3	1		D3844-4KIV	DUCT, OVERHEAD PANEL, RH (IVORY)
4		1	D3844-4KGY	DUCT, OVERHEAD PANEL, RH (STEEL GRAY)
10	A/R	A/R	EZ250150	ADHESIVE, 3M SCOTCH WELD



D3844-042 OVERHEAD PANEL WITH DUCT, RH

RELEASED
2010-01-06
md

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3844-042KIV OR D3844-042KGY USING VIBRATING STYLUS
- 7) WEIGHT: 1.7 lbs
- 8) TRIM PARTS AS REQUIRED TO ALLOW PROPER MATING
- 9) SEAL MATING EDGES WITH EZ250150 ADHESIVE ALONG MATING PERIMETER WITH MINIMUM THICKNESS OF 0.020"

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	QD	DRAWING NO.	REV. B
MFG. APPR.	DT	D3844	SHEET 2 OF 6
APPROVED	JMP	TITLE	SCALE
DE APPR.	JMP	OVERHEAD PANEL (206 L3/L4)	NTS
DATE	09.12.15	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

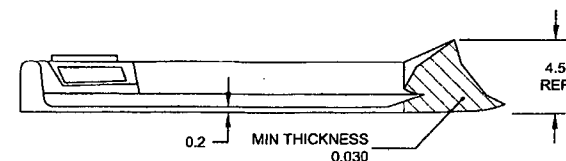
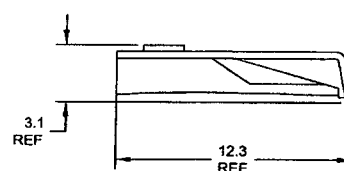
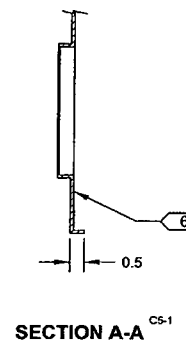
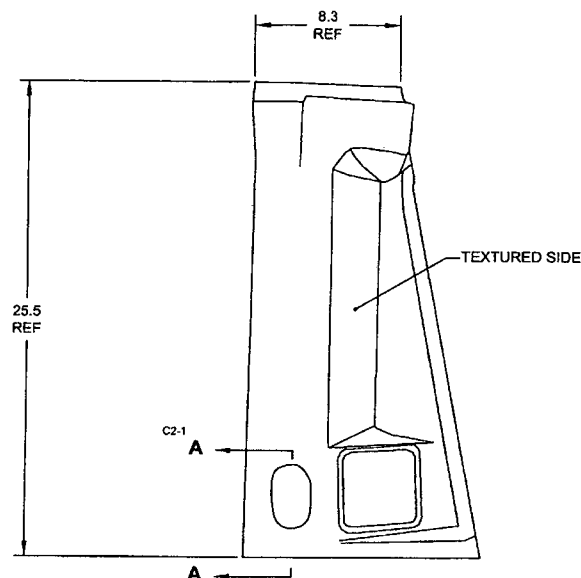
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78082



D3844-1 OVERHEAD PANEL, LH

RELEASED
2010-01-06
MP

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 1.1 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9290-B PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.045" UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-1KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3844-1KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	Q2	DRAWING NO.	REV. B
MFG. APPR.	JWD	D3844	SHEET 3 OF 6
APPROVED	JWD	TITLE	SCALE
DE APPR.	JWD	OVERHEAD PANEL (206 L3/L4)	NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

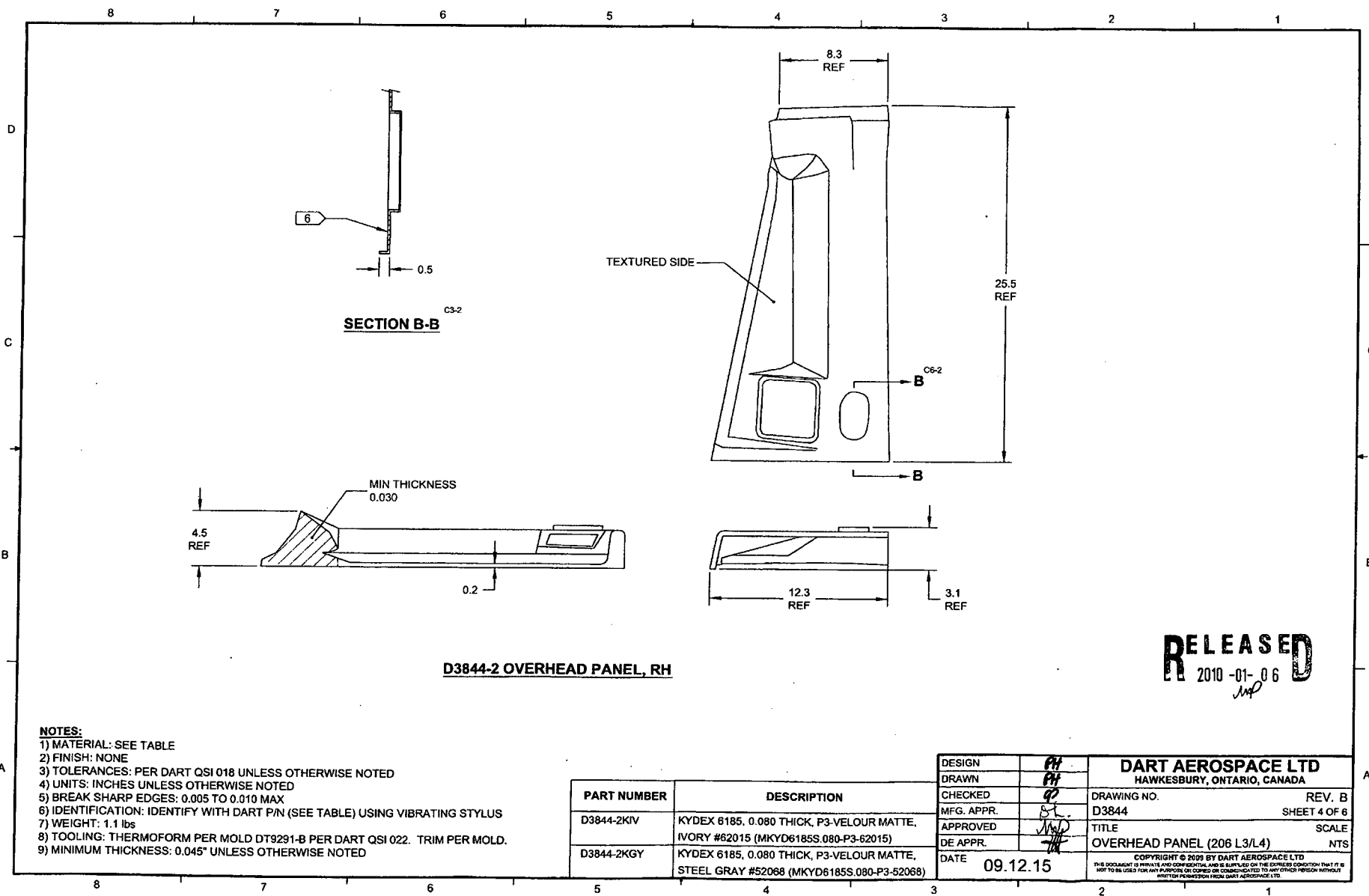
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78088



- NOTES:**
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
 - 7) WEIGHT: 1.1 lbs
 - 8) TOOLING: THERMOFORM PER MOLD DT9291-B PER DART QSI 022. TRIM PER MOLD.
 - 9) MINIMUM THICKNESS: 0.045" UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-2KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3844-2KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	PH	D3844	SHEET 4 OF 6
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	OVERHEAD PANEL (206 L3/L4)	NTS
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

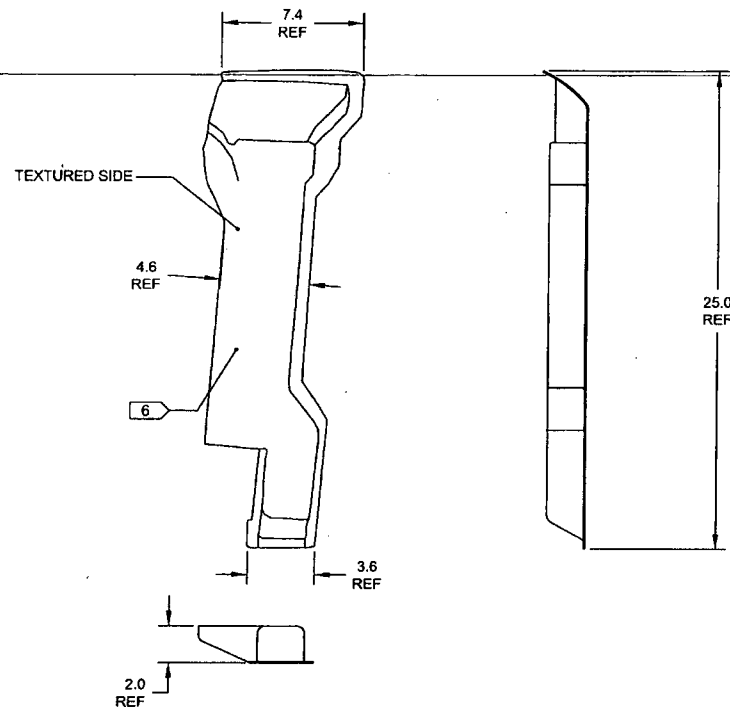
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78082



D3844-3 DUCT, OVERHEAD PANEL, LH

RELEASED
2010-01-06
mp

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 0.6 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9290-A PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.030 UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-3KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3844-3KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	<i>PH</i>	DART AEROSPACE LTD	
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>PH</i>	D3844	SHEET 5 OF 6
APPROVED	<i>PH</i>	TITLE	SCALE
DE APPR.	<i>PH</i>	OVERHEAD PANEL (206 L3/L4)	NTS
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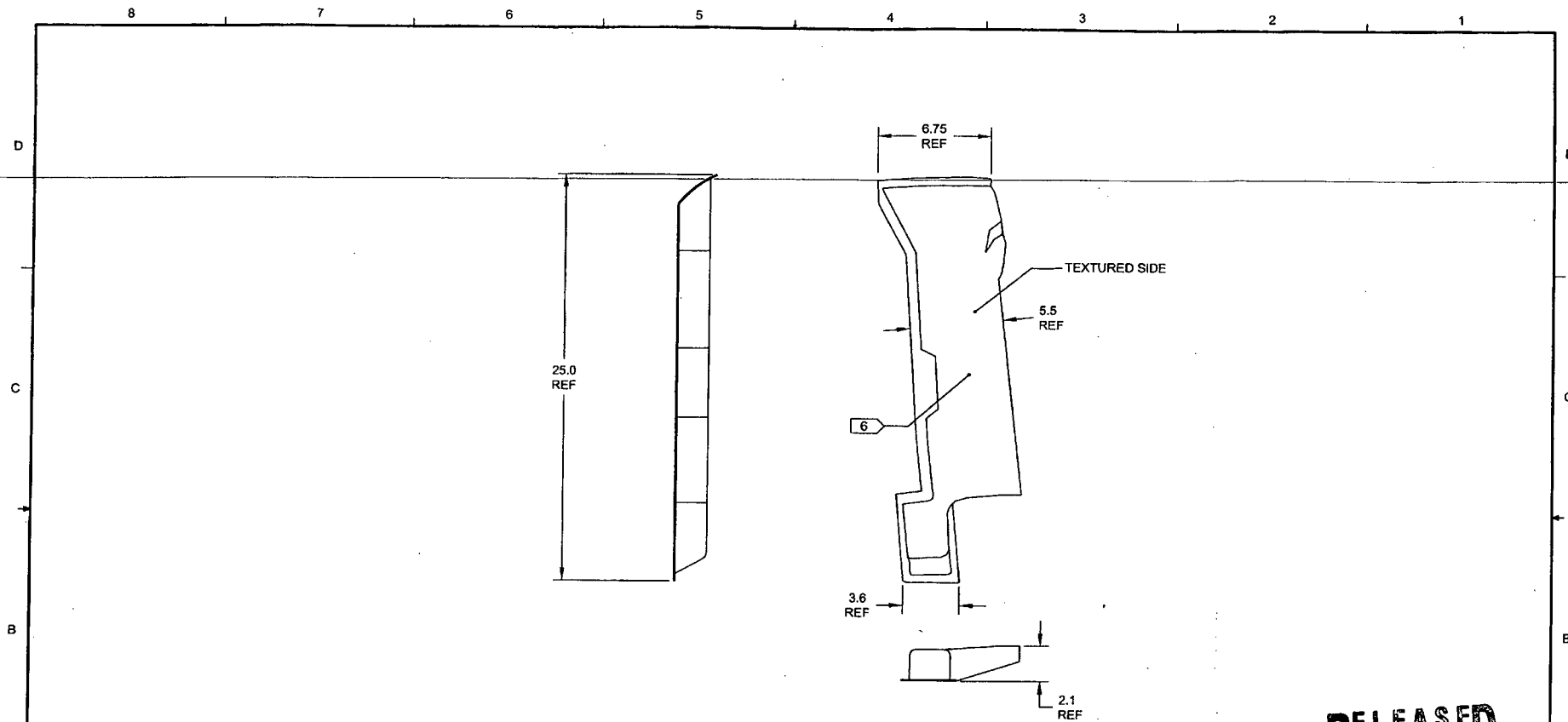
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78082



D3844-4 DUCT, OVERHEAD PANEL, RH

RELEASED
2010-01-06
MP

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 0.6 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9291-A PER DART QSI 022. TRIM PER MOLD.
- 9) MINIMUM THICKNESS: 0.030 UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3844-4KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3844-4KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52058 (MKYD6185S.080-P3-52058)

DESIGN	<i>PH</i>	DART AEROSPACE LTD	
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>QD</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>WJ</i>	D3844	SHEET 6 OF 6
APPROVED	<i>WJ</i>	TITLE	SCALE
DE APPR.	<i>WJ</i>	OVERHEAD PANEL (206 L3/L4)	NTS
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries